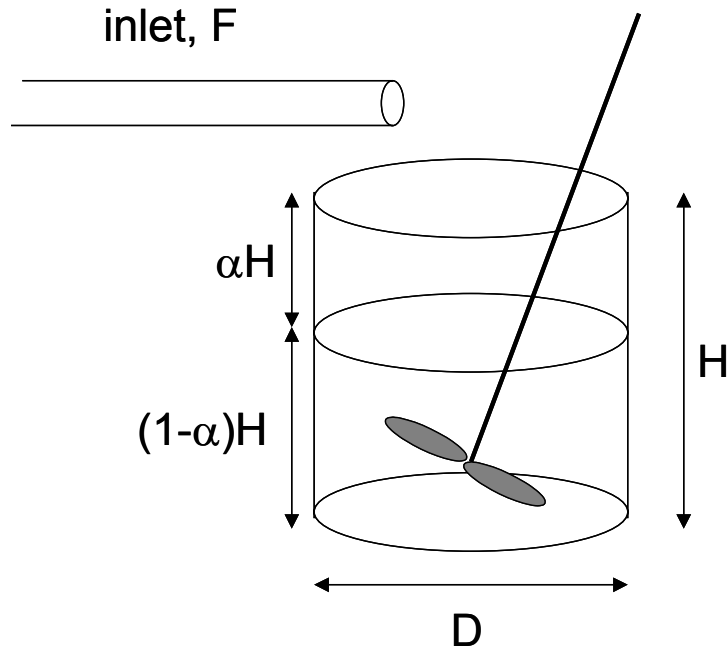


Midterm Examination
Administered: Thursday, December 5, 2002

Problem (1)

In the undergraduate unit operations laboratory at the University of TN, (ChE 310), the students model a continuous stirred tank reactor that is stirred only partially creating a two-cell model. The reactor is run in overflow mode, meaning that the effluent simply pours out over the top of the tank.



The tank is cylindrical with height, H , and diameter, D . The two-cell model assumes that the concentration is homogeneous in each cell, but different between cells. α is the volume fraction of the top cell. The inlet volumetric flow rate is F , with concentration C_{in} .

Consider a binary system of salt dissolved in water. (Thus there is actually no chemical reaction in the ‘reactor’.) Writing mole balances on salt for each volume yields

accumulation = in – out

$$\tau_1 \frac{dC_1}{dt} = -C_1(t) + \left(\frac{R}{R+F} \right) C_2(t) + \left(\frac{F}{R+F} \right) C_{in}$$

$$\tau_2 \frac{dC_2}{dt} = C_1(t) - C_2(t)$$

where C_1 is the concentration of salt in the top cell and C_2 is the concentration of salt in the bottom cell, τ_1 and τ_2 are the residence times for each cell, given by:

$$\tau_1 = \left(\frac{\alpha V}{R+F} \right) \quad \text{and} \quad \tau_2 = \left(\frac{(1-\alpha)V}{R} \right) \quad \text{where} \quad V = \frac{H\pi D^2}{4}$$

R is the volumetric exchange rate between the top and bottom cells.

Answer the following questions. Assume that R , F , H , D , C_{in} and α are not functions of time.

- (a) We have a system of two ordinary differential equations. Are they linear or nonlinear?
- (b) Is the system of ODEs homogeneous or non-homogeneous?
- (c) Does this system of ODEs have an analytical solution? If so, what is the **general** form?
- (d) What initial conditions need to be known to define a unique solution to this problem?
- (e) Analytically calculate and report the eigenvalues of this system of equations.
- (f) What is the critical point (steady state) of the system?
- (g) Knowing that R , F , H , D and α are all real numbers strictly greater than zero, characterize the type of critical point as a proper/improper node, saddle point, center, or spiral point. Determine the stability of the critical point.
- (h) Is there any combination of R , F , H , D and α that can change the type or stability of the critical point?

Problem (2)

In problem (1), the two-cell model was used because a one-cell model failed to describe the experimental behavior of the poorly mixed reactor properly. Perhaps, the two-cell model described in problem (1) is also inadequate. One could increase the number of cells and create a three-cell model or a four-cell model, to allow finer gradations in the concentration as a function of axial position in the tank. Extending this idea, one could create a model with an infinite number of cells. In this model, each cell has the same fraction of volume, α , which is infinitesimally small.

- (a) Write out the material balance(s) for the infinite-cell model.
- (b) What kind of equation do you have: AE, ODE, PDE, or IE?
- (c) Is the resulting equation linear or nonlinear?
- (d) What initial and boundary conditions do you need?
- (e) Describe in adequate detail the numerical algorithm that you would use to solve the problem. Discuss in particular any problems that you foresee.
- (f) In the two-cell model, R is a single number with units of volumetric flowrate. Discuss the new form and units of R in the infinite-cell model.